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**Colostrum and milk pasteurization improve health status  
and decrease mortality in neonatal calves receiving  
appropriate colostrum ingestion.**

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Review

1 **Interpretative summary**

2 Title: Colostrum and milk pasteurization is an efficient measure for the  
3 preventive medicine programs in dairy calves.

4 Author's last name: Armengol

5 Summary: Colostrum and milk pasteurization improve health status and  
6 decrease mortality in neonatal calves receiving appropriate colostrum  
7 ingestion.

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23 **Colostrum and milk pasteurization improve health status and decrease**  
24 **mortality in neonatal calves receiving appropriate colostrum ingestion.**

25

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34 Running head: Colostrum and milk pasteurization is an efficient measure to control  
35 diseases

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48 **ABSTRACT**

49 **The objective** of the study was to evaluate if on-farm heat treatment of colostrum and  
50 bulk tank milk can improve calf health status and morbidity and mortality rates during  
51 the first 21 days of life in neonatal Holstein calves receiving appropriate colostrum  
52 ingestion. A total of 587 calves were randomly assigned into 2 groups of males and  
53 females over 18 months. Non-pasteurized group (NP) (n=287- 143 males and 144  
54 females) was fed with frozen (-20°C) colostrum (6-8 L during the first 12 hours of life)  
55 that was previously reheated up to 40°C. They were also fed with refrigerated (4°C) raw  
56 milk from the bulk tank that was also reheated up to 40°C (1.8 L every 12 hours).  
57 Pasteurized group (P) (n=300- 150 males and 150 females) was also fed with colostrum  
58 and milk but both were pasteurized prior to freezing. Blood samples were drawn from  
59 all calves to obtain serum at 2-5 days of life. Serum total protein (STP, g/dL) was  
60 determined using a commercially available refractometer. Colostrum and milk  
61 underwent routine bacteriological analysis to determine total plate counts (TPC;  
62 cfu/mL) and total coliform counts (TCC; cfu/mL). All the calves underwent clinical  
63 examination every 24 hours during the first 21 days of life. Every day, calves were  
64 clinically diagnosed either as being healthy or suffering from respiratory disease,  
65 neonatal calf diarrhea or suffering other diseases. On-farm heat treatment for colostrum  
66 and milk reduces between 1 and 2 log<sub>10</sub> of TPC and TCC. Pasteurization of colostrum  
67 and milk significantly decreased the morbidity and mortality (5.2 and 2.8%) in  
68 comparison with calves receiving non-pasteurized colostrum and milk (15.0 and 6.5%),  
69 respectively during the **first 21 days** of life even in animals receiving **appropriate**  
70 colostrum ingestion.

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72 Key words: On-farm heat treatment, colostrum, milk, **health status**.

73

## INTRODUCTION

74 Passive immunity is the only source of early immunity for calves due to the inability of  
75 bovine placenta to transmit maternal immunoglobulins to the foetus (Richter and Götze,  
76 1993; Baintner, 2007). Thus, it is compulsory to acquire these natural defenses by  
77 colostrum ingestion. In this sense, the immune status of calves during pre-weaning  
78 period depends directly on the quality and quantity of colostrum ingested during the  
79 first hours of life (Heinrichs and Elizondo-Salazar, 2008). The gold standard method  
80 accepted to evaluate passive transfer is a direct measurement of IgG concentration  
81 through radial immunodiffusion (RID). Failure of passive transfer (FPT) appears if the  
82 calf serum IgG concentration is less than 10 mg/mL, when sampled between 24 and 48  
83 hours of age (Weaver et al., 2000; Godden, 2008), because a value below 10 mg/mL is a  
84 risk factor for developing diseases during the neonatal period (Godden, 2008).  
85 Unfortunately, RID is not useful as an on-farm method. Evaluation of serum total  
86 proteins (STP) by refractometry is widely used by veterinarians and producers to  
87 evaluate adequate passive transfer of immunoglobulin in calves (Tyler et al., 1996)  
88 because the correlation between STP and IgG in blood is very good the first days of life,  
89 considering that IgG is the most abundant protein ingested through colostrum (Calloway  
90 et al., 2002). Thus, a value of STP between 5.0 and 6.0 g/dL is considered to prevent  
91 FTP after colostrum intake (Donovan et al., 1998; Windeyer et al., 2014). Moreover, a  
92 cut-off for STP of 5.2 g/dL is accepted to guarantee the equivalent threshold value of 10  
93 mg/mL of IgG in calf serum (Tyler et al., 1996; Calloway et al., 2002; Windeyer et al.,  
94 2014). An appropriate colostrum ingestion program shall begin feeding the calf within 4  
95 to 6 hours after birth and has to ensure at least 4 to 5 L of colostrum intake during the  
96 first 8 hours of life. This protocol allows achieving high blood levels of circulating  
97 maternal immunoglobulins in 48-hour-old calves until their immune system becomes

98 fully functional, at 3-6 weeks of age (Heinrichs and Elizondo-Salazar, 2008). In any  
99 case, FPT can occur and the incidence of respiratory or digestive disease may increase  
100 in these animals (Virtala et al., 1999; Godden et al., 2012; Pardon et al., 2015). As a  
101 consequence, cost for treatment of bovine respiratory disease (BRD) and neonatal calf  
102 diarrhea (NCD) and death rates due to both diseases may increase during the first 21  
103 days of life (Meganck et al., 2014; Windeyer et al., 2014). Additionally, management of  
104 milk, buckets and sucklers, timing at feeding and quantity of milk are also important  
105 factors to assure a good health status of calves and good production parameters in the  
106 first 21 days of life (Wells et al., 1996). A good colostrum feeding protocol should also  
107 avoid its bacterial contamination (Meganck et al., 2014) through a strict hygiene  
108 management of buckets and sucklers because bacteria in colostrum may interfere with  
109 passive absorption of colostral antibodies into the calf's circulation (James et al., 1981).  
110 Moreover, it has been described that colostrum and milk can contain pathogens such as  
111 *Mycobacterium avium ssp. Paratuberculosis* (Streeter et al., 1995; Sweeney, 1996),  
112 *Mycoplasma spp.* (Butler et al., 2000; Stabel et al., 2004), *Escherichia coli*, and  
113 *Salmonella spp.* (Smith et al., 1989; Spier et al., 1991; Stabel et al., 2004). Fortunately,  
114 pasteurization is a good way to decrease the bacterial load in colostrum but heat  
115 treatment must avoid colostrum denaturalization and an increase in its viscosity.  
116 Previous studies observed that the conventional pasteurizing protocol for milk may alter  
117 colostrum characteristics (Meylan et al., 1996; Godden et al., 2003). It has been  
118 established that heating colostrum at 60°C for 30 to 60 minutes can be a good treatment  
119 to maintain colostrum quality (McMartin et al., 2006; Heinrichs and Elizondo-Salazar,  
120 2008) while significantly reducing important pathogens that can contaminate it such as  
121 *Listeria monocytogenes*, *E. coli* O157:H7, *Salmonella enteritidis*, and *M. avium ssp.*  
122 *paratuberculosis* (Stabel et al., 2004; Godden et al., 2006).

123 Animals fed with on-farm pasteurized colostrum and waste milk showed higher average  
124 daily gain, a lower prevalence of pneumonia and diarrhea and a lower mortality rate  
125 when compared to calves fed with non-pasteurized colostrum and waste milk  
126 (Jamaluddin et al., 1996; Godden et al., 2005). However, the experimental design used  
127 in these studies did not allow determining the effect of colostrum and milk  
128 pasteurization on health status and mortality of calves when high levels of colostrum  
129 ingestion are guaranteed.

130  
131 The objective of this study was to evaluate if on-farm pasteurization of raw colostrum  
132 and bulk tank milk could improve the health status, reduce neonatal illness and decrease  
133 death rates during the first 21 days of life in calves receiving appropriate colostrum  
134 ingestion monitored through a refractometer.

135

## 136 MATERIAL AND METHODS

137

### 138 *Animals and Farm*

139 The study was carried out in a dairy housing with an average of 330 lactating Holstein  
140 cows and an average production of 11,100 kg of milk (3.6% Fat and 3.3% Protein) by  
141 cow. This farm was located in Lleida (northeast Spain). Cows were milked three times  
142 daily (at 4, 12 and 20 h). Milk from each cow was sampled and analyzed for milk  
143 quality (fat, protein, and lactose concentration) and somatic cell count by technicians of  
144 the Central Laboratory for Milk Recording (ALLIC, Catalonia) once a month. This farm  
145 is positive for Bovine herpesvirustype I (BoHV-1) and Bovine viral diarrhea virus  
146 (BVDV), and these viruses can play an important role as respiratory pathogens in  
147 calves. Cows and heifers were vaccinated against (BoHV-1), BVDV, Bovine respiratory



148 syncytial virus (BRSV) and influenza virus (Hiprabovis IBR Marker live and  
149 Hiprabovis BVD balance, Hipra, Spain) every 6 months. Vaccination was carried out by  
150 veterinarians and a single use needle was used per each cow. Additionally, the farm was  
151 under an official eradication program of BoHV-1 using gE deleted marked vaccine.  
152 Moreover, individual serology was carried out once a year to detect infected (gE-  
153 positive) animals. Control of BVDV is also very strict with vaccination and  
154 identification of persistently infected animals through PCR. Finally, bulk tank milk  
155 sampling was carried out every 4 months by PCR for BVDV and ELISA gE for BoHV-1  
156 detection. Cows were moved three weeks before calving to a facility where parturition  
157 group occurred (5-10 cows). Newborn calves were removed from the pen immediately  
158 after calving to avoid suckling. First milking of colostrum was obtained between 30 to  
159 90 minutes after calving. Calves were not fed with colostrum coming from their dam  
160 but they were fed frozen colostrum, whether heat treated or not, from a single cow,  
161 because mixing colostrum from different cows was not allowed. Colostrum bags were  
162 stored frozen an average of 6 days before calves received it. Only colostrum with a  
163 specific gravity  $\geq 1065$  was considered suitable for feeding calves (Fleenor and Stott,  
164 1980).

165  
166 A total of 587 female and male calves were randomly assigned into 2 groups  
167 considering ear tag number as allocating criteria (even and odd numbers) during 18  
168 months. As inclusion criteria, animals had to be singletons, born from a normal  
169 parturition and with STP values  $\geq 5.8$  g/dL. This value was chosen taking into account  
170 previous studies. Although a cut-off for STP of 5.2 g/dL is accepted by some authors as  
171 good enough to guarantee the equivalent threshold value of 10 mg/mL of IgG in calf  
172 serum (Tyler et al., 1996; Calloway et al., 2002; Windeyer et al., 2014), others observed

173 slight improvements in mortality and BRD morbidity rates during the calf life with STP  
174 values of 6.0 g/dL (Donovan et al., 1997) and 5.7 g/dL, respectively (Windeyer et al.,  
175 2014). Thus, it was considered that an STP value of 5.8 g/dL can undoubtedly be  
176 associated with appropriate colostrum ingestion. Blood samples were drawn from all  
177 calves at 2-5 days of life and serum was obtained. Serum total protein (STP, g/dL) was  
178 determined using a commercially available refractometer (AtagoMaster-sur/NE, Atago  
179 U.S.A., Inc, Washington, U.S.A.) at room temperature (20°C). If the value obtained was  
180 higher than 7.5 g/dL, haematocrit was checked to determine if dehydration could cause  
181 a misreading. Dehydrated animals were excluded from the study

182 Calves were housed individually, straw bedded and following calving time order. If an  
183 animal died, straw of the house was removed; walls and floor were cleaned with high  
184 pressure water and soap, disinfected with Kenocox® (CID Lines, Ark Animal Care Ltd,  
185 Newbridge, Ireland) and not used to allocate another newborn calf at least during a 15  
186 days wash-out period. Feeding of the animals as well as colostrum and milk  
187 management was always carried out by the same employee except for one day a week  
188 (Saturday) and two 15-day-periods of vacation, when these duties were carried out by  
189 the farmer. Colostrum and milk were always provided with nipple buckets, cleaned after  
190 every use and disinfected with chlorhexidine between feedings. The feeding protocol  
191 guaranteed an ingestion of 6-8 L of colostrum by the calf during the first 12 hours of life  
192 (Figure 1). Afterwards, calves were fed an average of 1.8 L (1.3-2.3 L) of milk from the  
193 bulk tank (pasteurized or not) every 12 hours (8:00 and 20:00). Calves assigned to the  
194 non-pasteurized group (NP) (even numbers with n=287- 143 males and 144 females)  
195 were fed with frozen (-20°C) colostrum that was previously reheated up to 40°C. They  
196 were then fed with refrigerated (4°C) raw milk from the bulk tank that was also reheated  
197 up to 40°C. Calves assigned to the pasteurized group (P) (odd numbers with n=300- 150

198 males and 150 females) were under a similar feeding protocol, but both colostrum and  
199 milk had been pasteurized before freezing (Figure 2). All calves were allowed fresh  
200 water and dry food *ad libitum* from day 2 onwards.

201

### 202 ***Colostrum and milk management***

203 Colostrum immunoglobulin concentration was measured on-farm at 21°C with a  
204 colostrometer (Biogenics, Oregon, USA) through specific gravity. Only colostrum with  
205 density  $\geq 1065$  was used. Colostrum was stored in 4 L aluminium bags identified with  
206 the cow number (Perfect Udder 4, DairyTech Inc., CO, USA). Colostrum of P group  
207 was heat-treated at 60°C for 60 min using a commercial on-farm batch pasteurization  
208 system (DT Silver, DairyTech Inc., CO, USA). The temperature was subsequently  
209 lowered to 37°C and bags were frozen at -20°C. Afterwards, colostrum was heated to  
210 40°C before feeding the calves (Figure 2). Bulk tank milk for the P group was heat-  
211 treated at 63°C for 30 minutes using a commercial on-farm batch pasteurization system  
212 (Urban MilkShuttle Pasteur, Urban GmbH & Co, Wüstring, Germany) and then cooled  
213 down to 40°C before feeding the calves (Figure 2). Timing and temperatures used for  
214 pasteurization were strictly followed according manufacturer's instructions and have  
215 been previously used in other studies (Johnson et al.,2007). Paired colostrum and milk  
216 samples, assigned to NP and P groups, were collected just before feeding the calves at  
217 40°C. They underwent routine bacteriological analysis to determine total plate counts  
218 (TPC; cfu/mL) and total coliform counts (TCC; cfu/mL) as previously described by  
219 Jayarao et al 2004.

220

### 221 ***Health monitoring of calves***

222 All calves underwent a clinical examination every 24 hours during the first 21 days of

223 life. For each animal, rectal temperature, breathing rate, consistency of the faeces,  
224 attitude and navel were checked. Calves that showed clinical signs of disease were  
225 allocated to 3 different categories. The first group included calves that were clinically  
226 diagnosed with BRD. Calves were included in this category when at least two of the  
227 following clinical signs were observed: inducible cough on tracheal massage, abnormal  
228 sounds on respiratory tract auscultation, high rectal temperature ( $>39.5^{\circ}\text{C}$ ) with  
229 increased respiratory rate, serous nasal discharge, coughing and hyporexia or anorexia  
230 (Virtala et al., 1999). The second group included calves with NCD, which was clinically  
231 diagnosed using a score from 1 to 4 based on consistency of the faeces up to day 2 of  
232 life (1, solid; 2, semi-solid; 3, liquid faeces; 4, watery). Animals with a score of 3 or 4  
233 were considered to have NCD (Larson et al., 1977). The third group included calves  
234 suffering from non-respiratory, non-digestive diseases, and they were assigned to this  
235 group when any of the following clinical signs were observed: trauma, congenital  
236 disease, hypothermia ( $<37.5^{\circ}\text{C}$ ) (Berchtold, 2009), neurological signs, weakness,  
237 reluctance to stand, difficulty in suckling or absence of suckling reflex, swollen joints,  
238 cloudy eyes or omphalitis and fever ( $>39.5^{\circ}\text{C}$ ), in the absence of respiratory or digestive  
239 signs.

240

241 Clinical examination and establishment of curative treatment for sick animals was  
242 carried out by the same veterinarians (the two authors of this research work) for both  
243 experimental groups in order to avoid any bias. A necropsy was performed on dead  
244 animals and causes of death were divided into three groups based on the main system  
245 affected. Thus, a respiratory cause (BRD) was established if the lung was consolidated,  
246 fibrin was noted on pleural surfaces or emphysema, atelectasis, or tracheitis was  
247 observed. A digestive cause (NCD) was established if lesions (enteritis and fluid

248 content) were noted in the digestive tract. Cause of death was established as “other” if  
249 lesions were observed in systems other than respiratory or digestive.

250

### 251 *Statistical Analysis*

252 All statistical analyses were carried out using the SAS system V.9.1.3 (SAS institute Inc,  
253 Cary, NC, USA). For all analyses, the individual calf was used as the experimental unit.

254 The significance level ( $P$ ) was set at 0.05 with statistical tendencies reported when  
255  $P < 0.10$ . The treatment variable was the pasteurization process (NP and P) and the

256 outcome variables were its effect on TPC and TPP in colostrum and on the health of the  
257 calves (disease and/or death). The variables included in the statistical analyses were

258 classified as categorical (pasteurization status (NP/P), illness(Yes/No), death (Yes/No)  
259 and cause of death (BRD, NCD and other), or continuous (STP, TPC and TPP). Shapiro

260 Wilk’s and Levene tests were used to evaluate the normality of the distribution of the  
261 continuous variables and the homogeneity of variances, respectively. To study the

262 association between pasteurization status with the continuous non-normally distributed  
263 variables (TPC and TPP), the Wilcoxon test (with the U Mann-Whitney test to compare

264 each pair of values) was used whereas an ANOVA test (with Student’s T-test to compare  
265 each pair of values) was used to analyze the association between continuous normally

266 distributed variables (STP). Contingency tables (Chi-square or Fischer exact tests) were  
267 used to assess the association between categorical variables. Finally, conditional logistic

268 regression was used to estimate the univariate odds ratios (ORs) and 95 % confidence  
269 intervals (CIs) for death and illness with pasteurization. A multivariate logistic

270 regression analysis was also carried out to decipher the effect of STP and pasteurization  
271 and its interaction on death and illness.

272

273

**RESULTS**

274

***Descriptive statistics of the results***

276 Average serum total protein was 7.27 and 7.34 g/dL for the NP and P group,  
277 respectively. In both cases, the lowest value observed was 5.8 g/dL and the maximum  
278 value observed was 9.2 and 9 g/dL for the NP and P group, respectively. For the NP and  
279 P group, the coefficient of variation was 7.8% (Table 1). Regarding bacterial load, TPC  
280 and TCC were always higher in colostrum than in milk (Table 2).

281 Morbidity was 15 and 5.2% for NP and P group, respectively and the prevalence of  
282 BRD, NCD and other causes was 40.9, 39.1 and 20% for the NP group and 43.3, 35.7  
283 and 21% for the P group, respectively (Table 1).

284 Mortality was 6.5 and 2.8% for the NP and P group, respectively and the cause of death  
285 associated to BRD, NCD and other causes was 36.6, 43.9 and 19.5% for the NP group  
286 and 38.9, 33.3 and 27.8% for the P group, respectively (Table 1).

287

***Effect of heat treatment on serum total protein and bacterial counts***

289 Mean TPC and TCC were significantly lower in pasteurized colostrum and milk  
290 ( $P < 0.001$  in all cases) than in non-pasteurized ones (Table 2). No significant difference  
291 ( $P = 0.12$ ) was observed for STP between NP ( $7.27 \pm 0.57$  g/dL) and P ( $7.34 \pm 0.54$  g/dL)  
292 groups (Table 1).

293

***Effect of heat treatment of colostrum and milk on the health status of animals***

295 Calves from NP group were at greater risk of illness (odds ratio (OR) = 3.8; 2.5-5.8) and  
296 death (OR=2.5; 1.39-4.3) than calves from P group during the first 21 days of life. Thus,  
297 pasteurization of colostrum with a density  $\geq 1065$  and milk significantly decreased the

298 morbidity ( $P<0.0001$ ) and mortality ( $P<0.001$ ) in comparison with calves receiving non-  
299 pasteurized colostrum and milk (Table 2). However, the distribution of the cause of  
300 illness or death was not significantly different ( $P>0.05$ ) between NP and P groups  
301 during the first 21 days of life (Table 1). The proportion of diseased or dead calves were  
302 not significantly affected by STP neither in the NP ( $P>0.05$ ) nor in the P group ( $P>0.05$ )  
303 in the range of values studied. Pasteurization was the only significant variable in a  
304 multivariate logistic regression analysis on death ( $P=0.002$ ) and illness in calves  
305 ( $P<0.0001$ ) without observing a significant interaction ( $P>0.05$ ) with STP.

306

307

## DISCUSSION

308 Colostrum with density  $\geq 1065$  and milk pasteurization improve health status and  
309 decrease mortality during the first 21 days of life in neonatal calves receiving  
310 appropriate colostrum ingestion ( $STP \geq 5,8$  g/dL).

311

### *Effect of heat treatment on serum total protein and bacterial counts*

313 Measurement of STP by refractometer is a good descriptive marker to estimate the  
314 amount of immunoglobulins in neonatal calf serum with the goal of assessing the calf  
315 passive immunity transfer after colostrum ingestion (Tyler et al., 1996; Donovan et  
316 al., 1998). It has been described that STP values above 5.2g/dL are linked with an  
317 appropriate passive immunity transfer (Tyler et al., 1996; Calloway et al., 2002).

318 Previous studies have concluded that animals fed with heat treated colostrum at 60°C  
319 during 30-60 min had significantly greater STP when compared with calves fed with  
320 raw colostrum (Johnson et al., 2007; Gelsinger et al., 2014). Thus, colostrum  
321 pasteurization seems to be a good tool to increase the STP in calves. However, we did  
322 not detect significant differences in STP between NP and P calves in this study. In our

323 case, it must be taken into account that we are only including in the study a calf  
324 population fed with high quality colostrum (density $\geq$ 1065) and showing high STP  
325 values (cut-off  $\geq$ 5.8 g/dL). Thus, it seems that the pasteurization process is unable to  
326 increase the STP value in calves receiving appropriate colostrum ingestion as suggested  
327 by other authors in previous studies (Gelsinger et al., 2014). What this study did find, as  
328 expected, is that heat treatment of raw colostrum and milk can reduce the number of  
329 pathogens as previously described by other authors (Godden et al., 2006; McMartin et  
330 al., 2006, Johnson et al., 2007). The exposure of calves to pathogenic bacteria via  
331 colostrum and milk could cause diseases such as diarrhea or septicemia and facilitate  
332 the transmission of microorganisms such as *Mycoplasma spp*, *Mycobacterium avium*  
333 *subsp paratuberculosis*, fecal coliforms, and *Salmonella spp* (Jayarao et al., 2004;  
334 Godden 2008). Fortunately, feeding pasteurized colostrum and milk can be helpful to  
335 reduce fecal-oral transmission of pathogens (Godden et al., 2003; Jayarao et al., 2004;  
336 McGuirk and Collins, 2004).

337

### 338 ***Effect of heat treatment on the health status of animals***

339 Although neonatal calf diseases are multifactorial (Lorenz et al, 2011; Al Mawly et al,  
340 2015), a proper quantity of good quality colostrum and milk intake is essential to  
341 control them (Meganck et al, 2014). Other factors that could alter the prevalence of  
342 neonatal calf diseases are individual farm management practices and the preventive  
343 medicine programs applied to each farm. The current study, designed to test the  
344 potential benefit of pasteurization when calves are fed with high quality colostrum, was  
345 carried out within the same farm to reduce inter-farm variability (Mac Farlane et al,  
346 2015). With this design, the internal validity of the current is sound because potential  
347 confounding factors have been greatly minimized. The study has been carried out in a



348 conventional Spanish dairy farm using Holstein cows and standard operation  
349 procedures. Even with these factors in mind, the external validity of this study could be  
350 limited mainly due to the fact that it has been carried out in a single farm. For this  
351 reason, it would be advisable to have similar studies carried out in other farms where  
352 there are differences in terms of management and facilities.

353

354 In our study, we have observed a similar reduction in terms of morbidity (9.8%) and  
355 mortality (3.7%) in calves fed with pasteurized colostrum and milk in comparison with  
356 animals receiving non-pasteurized colostrum and milk during the first 21 days of life.)  
357 As reported by Godden et al 2005, dairy calves fed pasteurized non-saleable milk have  
358 lower morbidity and mortality rates (11.6 and 2.2%, respectively) than do calves fed  
359 with milk replacer (32.1 and 12.1%, respectively). In the same study, calves fed with  
360 milk replacer had a higher risk for treatment during summer and winter months  
361 (OR=3.99) as well as death during winter (OR=29.81) than calves fed pasteurized non-  
362 saleable milk. Godden et al 2012 also reported a significant increase in risk for  
363 treatment of NCD in calves fed fresh colostrum (OR = 1.32) compared with calves fed  
364 heat treated colostrum at 60°C during 60 min (16.5%) over the pre-weaning period.

365 Finally, the cause of illness or death was not significantly different between NP and P  
366 groups during the first 21 days of life in our study but the difference in mortality  
367 between NP and P group was 8.3 and 10.6% for NCD and other causes, respectively  
368 (Table 1). Obviously, this difference is biologically relevant although a significant  
369 difference was not observed. A plausible explanation for this apparent contradiction  
370 could be that our study has a low statistical potency to detect differences in causes of  
371 illness or death and consequently increase the probability to have a type 2 error.  
372 Additional studies are necessary to tackle this question.

373 Curiously, the clinical improvement observed in our study cannot be explained by a  
374 significant increase of STP in calves receiving pasteurized colostrum and milk versus  
375 calves receiving raw feed. Our study paves the way to carry out additional studies to  
376 decipher the mechanisms involved in the better health status in calves that received  
377 pasteurized colostrum and milk. Several research lines can be explored such as whether  
378 pasteurization can have a positive effect on the calf gut microbiota and/or on the  
379 absorption of cellular immunity. It must be taken into account that the positive effect of  
380 colostrum is relevant not only during the neonatal phase of life but also during the  
381 whole productive life of animals. (Robison et al., 1988; DeNise et al., 1989; Wells et al.,  
382 1996; Donovan et al., 1998; Weaver et al., 2000; Faber et al., 2005).

383

384

## CONCLUSIONS

385 Pasteurization of colostrum (density  $\geq 1065$ ) and milk significantly improves calf health  
386 status and reduces morbidity and mortality during the first three weeks of life even in  
387 calves with STP values  $\geq 5.8$  g/dL.

388

389

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392

393

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512 **Table 1.** Effect of heat treatment of colostrum and milk on STP  
 513 levels, mortality/morbidity rates and cause of illness and death in 21 day-old Holstein  
 514 calves fed with raw (NP Group) and pasteurized (P Group) colostrum and milk.  
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Parameter <sup>1</sup>	Treatment Group		P value
	NP Group (n=287)	P Group (n=300)	
STP <sup>1</sup> (g/dL)	7.27 (5.8-9.2) <sup>a</sup>	7.34 (5.8-9.0) <sup>a</sup>	P=0.12
Mortality (%)	6.5 <sup>a</sup>	2.8 <sup>b</sup>	P<0.001
Distribution of mortality			
BRD <sup>2</sup> (%)	36.6 <sup>a</sup>	38.9 <sup>a</sup>	P=0.80
NCD <sup>3</sup> (%)	43.9 <sup>a</sup>	33.3 <sup>a</sup>	P=0.50
Other (%)	19.5 <sup>a</sup>	27.8 <sup>a</sup>	P=0.55
Morbidity (%)	15.0 <sup>a</sup>	5.2 <sup>b</sup>	P<0.0001
Distribution of morbidity			
BRD <sup>2</sup> (%)	40.9 <sup>a</sup>	43.3 <sup>a</sup>	P=0.82
NCD <sup>3</sup> (%)	39.1 <sup>a</sup>	35.7 <sup>a</sup>	P=0.70
Other (%)	20.0 <sup>a</sup>	21.0 <sup>a</sup>	P=0.90

516 <sup>a,b</sup>Values within a row with different superscript letters are significantly  
 517 different.

518 <sup>1</sup>STP= Serum Total Protein. Reported values reflect mean and range in parentheses.

519 <sup>2</sup>BRD= Bovine Respiratory Disease.

520 <sup>3</sup>NCD= Neonatal Calf **Diarrhea**.

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527 **Table 2.** Colostrum and milk bacteriology parameters before and after heat treatment<sup>1,2</sup>.

Parameter <sup>3</sup>	Treatment Group		P value
	Raw	Heat-treated	
Colostrum			
TPC (log <sub>10</sub> CFU/mL)	7.43 ± 0.42 <sup>a</sup>	6.55 ± 0.41 <sup>b</sup>	P<0.001
TCC (log <sub>10</sub> CFU/mL)	6.15 ± 0.34 <sup>a</sup>	5.90 ± 0.28 <sup>b</sup>	P<0.001
Milk			
TPC (log <sub>10</sub> CFU/mL)	6.60 ± 0.64 <sup>a</sup>	4.80 ± 0.39 <sup>b</sup>	P<0.001
TCC (log <sub>10</sub> CFU/mL)	4.88 ± 1.10 <sup>a</sup>	2.53 ± 0.33 <sup>b</sup>	P<0.001

528 <sup>a,b</sup>Values within a row with different superscript letters are significantly  
529 different.

530 <sup>1</sup>Reported values reflect mean±SE.

531 <sup>2</sup>Heat treatment for colostrum: 60°C for 60 min; Heat treatment for milk: 63°C for 30  
532 min.

533 <sup>3</sup>TPC = total plate count; TCC = total coliform count.

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551 **Figure Caption list**

552 Figure 1. Colostrum and milkfeeding protocol of the study farm.

553 Figure 2. Processing of colostrum and bulk tank milk for P (calves fed pasteurized  
554 colostrum and milk) and NP (calves fed non pasteurized colostrum and milk) groups.

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For Peer Review

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577 Figure 1. Armengol

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<ul style="list-style-type: none"> <li>• 1st Bag colostrum (<i>ad libitum</i>)</li> <li>• Max 4 L.</li> </ul>	<ul style="list-style-type: none"> <li>• Finish 1st Bag colostrum</li> <li>• Plus 2nd Bag colostrum <i>ad libitum</i>. Maximum 4 L.</li> </ul>	<ul style="list-style-type: none"> <li>• Finish 2nd Bag colostrum.</li> <li>• Objective: calf has to drink 6-8 L of colostrum in 12 hours.</li> </ul>	<ul style="list-style-type: none"> <li>• 1.3-2.3 L. Bulk tank milk.</li> </ul>
Calving-3 hour	6-8 hour	8-12 hour	Every 12 hours

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590 Figure 2. Armengol

