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1 **Influence of Cooking Conditions on Carotenoid Content and Stability in Porridges**  
2 **Prepared from High-Carotenoid Maize**

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9

10 **Abstract**

11 Maize is a staple food crop in many developing countries, hence becoming an attractive target  
12 for biofortification programs toward populations at risk of micronutrient deficiencies. A South  
13 African white endosperm maize inbred line was engineered with a carotenogenic mini-pathway  
14 to generate high-carotenoid maize, which accumulates  $\beta$ -carotene, lutein and zeaxanthin. As  
15 maize porridge is a traditional meal for poor populations in sub-Saharan African countries, high-  
16 carotenoid maize was used as raw material to prepare different maize meals. The objective of  
17 this work was to assess the impact of popular home-cooking techniques and different cooking  
18 parameters (temperature, time and pH) on the final carotenoid content in the cooked product,  
19 using a spectrophotometric technique based on the mean absorption of carotenoids at 450 nm.

20 Carotenoid levels were not only preserved, but also enhanced in high-carotenoid maize  
21 porridges. The carotenoid content was increased when temperatures  $\leq 95$  °C were combined with  
22 short cooking times (10-60 min). The most optimum thermal treatment was 75 °C/10 min. When  
23 treated under those conditions at pH 5, high-carotenoid maize porridges doubled the initial  
24 carotenoid content up to 88  $\mu\text{g/g}$  dry weight. Regarding to cooking techniques, the highest  
25 carotenoid content was found when unfermented thin porridges were prepared (51  $\mu\text{g/g}$  dry  
26 weight of high-carotenoid maize porridge). We conclude that high-carotenoid maize may

27 contribute to enhance the dietary status of rural populations who depend on maize as a staple  
28 food.

29 **Keywords:** Carotenoids, Processing, Fermentation, Biofortification, Metabolic engineering

30 **Abbreviations:** HC, high-carotenoid; TCC, total carotenoid content; DW, dry weight basis

## 31 **Introduction**

32 Vitamin A deficiency (VAD) is a major public health problem worldwide, and particularly in  
33 African and South-East Asian countries. A poor diet can lead to chronic insufficient vitamin A  
34 intake, the main underlying cause of VAD, which may affect vision and cellular processes.  
35 Approximately, one-third of the world's pre-school-age children and up to 15 % of pregnant  
36 women are estimated to be affected by VAD [1]. Vitamin A is an essential nutrient which is  
37 converted into retinal in the retina of the eye, and it is also necessary for embryonic development  
38 and the maintenance of epithelial and immune cells [2]. Meat and dairy products are common  
39 dietary sources of vitamin A, whereas dietary carotenoids (provitamin A) are obtained from  
40 colored fruits and vegetables [2]. Maize is a staple food for more than a billion people  
41 worldwide, especially for populations in Central America and Southern Africa where this crop  
42 provides almost one-third of their caloric needs [3]. In sub-Saharan African countries, white  
43 maize is mainly used to prepare maize meals, but it is devoid of carotenoids, which may  
44 contribute to the prevalence of VAD in these populations [4].

45 Carotenoids are isoprenoid compounds found in fruits and vegetables, either as hydrocarbon  
46 carotenes, or as oxygen-containing xanthophylls. Some carotenoids (such as  $\beta$ -carotene,  $\alpha$ -  
47 carotene and  $\beta$ -cryptoxanthin) can contribute to human health because of their provitamin A  
48 activity, while others act as antioxidants [5]. The intracellular location of carotenoids plays an  
49 important role in their bioavailability. In photosynthetic plant tissues, e.g. dark-green leafy  
50 vegetables and carrots, they are bound to proteins in the chloroplasts, whilst in non-  
51 photosynthetic plant tissues, e.g. yellow and orange fruits, they are mainly found in

52 chromoplasts, dissolved in oil droplets [6]. Maize carotenoids are also present in substantial  
53 levels in amyloplasts, plastids specialized for storage of starch granules [7].

54 Maize is usually consumed as porridge, cooked either with a thin or thick consistency by rural  
55 populations in sub-Saharan African countries. Some maize products are fermented to facilitate  
56 grain processing and to avoid bacterial contamination, but the use of this technique depends on  
57 the geographical localization [8]. The cooking technique and cooking conditions (time and  
58 temperature) may either increase or decrease the carotenoid concentration, e.g. stewing increases  
59 it while frying reduces it [9]. Thermal treatments inactivate oxidative enzymes and disrupt some  
60 cellular structures. Thus, higher carotenoid content in food products is usually reported under  
61 mild thermal conditions. The unsaturated structure of carotenoids makes them susceptible to  
62 degradation under high temperature, low pH, light and reactive oxygen species. Processing and  
63 storage may favor the exposure to oxygen and oxidative enzymes, thus causing structural  
64 modifications in carotenoids such as geometric isomerization and oxidation [10].

65 Biofortification of staple crops with organic nutrients is an alternative long-term strategy to  
66 improve nutritional health of populations at risk of micronutrient deficiencies. It can be  
67 performed at source (i.e. in the plant itself) through agronomic interventions, plant breeding or  
68 genetic engineering [11]. Several staple crops have been genetically engineered to enhance  
69 carotenoid levels and composition. Namely, high-carotenoid (HC) maize which was engineered  
70 to accumulate high levels of  $\beta$ -carotene, lutein and zeaxanthin [12]. The South African white  
71 maize inbred M37W, which lacks carotenoids in the endosperm due to the absence of the  
72 enzyme phytoene synthase 1 (necessary for the biosynthesis of carotenoids), was used as a basis  
73 to create the HC maize through the introduction of two genes, *Zmpsy1* (*Zea mays* phytoene  
74 synthase 1) and *Pacr1* (*Pantoea ananatis* phytoene desaturase), under the control of endosperm-  
75 specific promoters [12]. Recent studies have demonstrated a high carotenoid retention in  
76 biofortified crops after processing, either in transgenic biofortified crops such as sorghum and  
77 cassava, or in conventional biofortified crops such as maize, cassava and pumpkin [13].

78 Different processing methods lead to substantial changes in the nutritional composition of maize  
79 products [3]. Thus, it is important to assess the effect of processing on novel maize varieties. Our  
80 objectives were: a) to investigate the effect of temperature, cooking time and pH on carotenoid  
81 content of HC maize; b) to evaluate the effect of different home-cooking techniques on the final  
82 carotenoid content in maize porridges obtained from HC maize and its near isogenic line.

### 83 **Materials and Methods**

84 **Maize.** The M37W white maize and its engineered HC maize derivative were sown in a location  
85 (Lleida, Catalonia) in the Northeast of Spain. The experimental field was approved by the  
86 Spanish Ministry of Economy and Competitiveness and the Catalan Government (B/ES/13/16  
87 and B/ES/14/04). Maize cobs were harvested, dried at low temperature (35 °C) for 24 hours in a  
88 drying chamber, threshed and then kernels were milled (Ras<sup>®</sup> Mill, Romer<sup>®</sup> Labs Inc., MO,  
89 USA). The resulting flour was frozen at -18 °C until cooking and analysis. The fermented flour  
90 was prepared before cooking by adding 200 mL of tap water to 600 g of dry maize flour. The  
91 wet flour was allowed to spontaneously ferment in a pot with a lid at 30 °C in a heater for 48  
92 hours.

93 **Maize Porridge.** Two independent experiments were carried out in order to assess the stability  
94 of carotenoids in HC maize under cooking conditions. Experiment 1 was performed to evaluate  
95 the effect of different processing parameters (temperature, time and pH) on the total carotenoid  
96 content (TCC) of HC maize. Results from this experiment were used to select the best processing  
97 conditions to perform Experiment 2, whose aim was to evaluate the effect of home-cooking  
98 techniques on the TCC of HC maize and its near isogenic line.

99 **Experiment 1: Evaluation of Temperature, Time and pH During Processing.** Thermal  
100 treatments from 75 to 95 °C were applied to allow gelatinization of maize starch, as this has been  
101 reported to occur at 65-76 °C [14]. Temperatures below 75 °C were discarded as gelatinization  
102 of maize starch did not occur. Maize porridges were prepared with 12.5 g of maize flour and  
103 37.5 mL of aqueous solution at different pH (4, 5 and 6). The mixture of maize flour and tap

104 water had a pH ~5. Buffers were added to achieve pH 4 and pH 6. Citric acid 0.1 M (SAFC,  
105 Sigma-Aldrich, Madrid, Spain) and di-sodium hydrogen phosphate 0.2 M (Scharlau, Scharlab,  
106 Barcelona, Spain) were used to prepare the buffer solutions following Sigma-Aldrich guidelines.  
107 Samples were packaged in polypropylene bags (Tecnopack<sup>®</sup>, ILPRA System, Barcelona, Spain)  
108 which were heat-sealed with no headspace just before the thermal treatments. Porridge samples  
109 were treated at different temperatures (75, 85 and 95 °C) using a water thermostatic bath  
110 (Microprocessor Control MPC, Huber, Offenburg, Germany). During thermal processing,  
111 samples were taken at 10, 20, 40, 60 and 120 min, and quickly cooled in an ice bath. Maize  
112 starch gelatinization took place under any tested combination of time and temperature. All the  
113 samples were processed in duplicate and frozen at -18 °C until carotenoid analysis.

114 **Experiment 2: Evaluation of Home-Cooking Techniques.** Unfermented and fermented flours  
115 of M37W and HC maize were used to prepare thin or thick maize porridges following a similar  
116 process to the cold-water procedure described by Li et al. [15]. Taking into account the initial  
117 moisture content of maize flours, a different volume of tap water was added to each porridge in  
118 order to produce equivalent final moisture content in the unfermented and fermented porridges  
119 after cooking. Therefore, four different types of porridge (unfermented thin porridge, fermented  
120 thin porridge, unfermented thick porridge and fermented thick porridge) were prepared in  
121 duplicate. The porridges compositions are summarized in Table 1.

122 Based on the preliminary results from experiment 1, a temperature of 95 °C combined with  
123 shorter cooking times was selected for this experiment. Porridges were cooked from 25 to 95 °C  
124 while stirring continuously with a wood spoon. The temperature was monitored using an  
125 electronic thermometer (IKA<sup>®</sup>, Staufen, Germany). It took 9 and 12 min to cook the thick and  
126 thin porridges, respectively. After cooking, they were left to cool down at room temperature for  
127 2-3 hours. Moisture content and pH were determined in maize flour and porridge samples. All  
128 samples were processed in duplicate and frozen at -18 °C until carotenoid analysis.

129 **Moisture Measurement.** The moisture content of the samples was determined by oven drying  
130 according to the Association of Official Analytical Chemists method [16].

131 **pH Measurement.** The pH determination was performed using a Crison pH-meter combined  
132 with an electrode 52/32 (Hach Lange Spain, Barcelona, Spain).

133 **Carotenoids Analysis.** Carotenoids extraction was carried out by mixing 0.5 g of samples with  
134 15 mL of methanol:ethyl acetate (60:40, v/v) and heating in a double boiler at 40 °C for 40 min  
135 using a hot plate equipped with electronic contact thermometer (IKA<sup>®</sup>, Staufen, Germany).  
136 Lipophilic compounds were then partitioned into 15 mL hexane:diethyl ether (90:10, v/v) and  
137 the upper phase was collected [17]. Methanol, ethyl acetate and hexane were obtained from  
138 Scharlau Chemicals (Scharlab, Barcelona, Spain) and diethyl ether (99.5 % with BHT) was  
139 obtained from Acros Organics (Fisher Scientific, Madrid, Spain). Total carotenoids were  
140 quantified with a CECIL 2021 UV/VIS spectrophotometer (Cecil Instruments, Cambridge, UK)  
141 by measuring the absorbance at 450 nm. The TCC was calculated using the following equation  
142 [18]:

$$\text{TCC } (\mu\text{g carotenoids/g}) = \frac{\text{Abs} \times V \times 10^4}{A_{1\text{ cm}}^{1\%} \times W}$$

143 where  $A_{1\text{ cm}}^{1\%}$  = specific absorbance or extinction coefficient, defined as the theoretical absorbance  
144 of a 1 % solution (w/v) in a cuvette with a path length of 1 cm. An arbitrary  $A_{1\text{ cm}}^{1\%}$  of 2500 is  
145 used for the determination of total carotenoids. Abs= absorbance measured at 450 nm. V= total  
146 volume (mL). W= weight of the sample (g).  $10^4$ = conversion factor to obtain the concentration in  
147 units  $\mu\text{g/g}$ .

148 **Statistical analysis.** ANOVA and Tukey HSD test for means comparison were used (JMP<sup>®</sup> Pro  
149 12 SAS institute, 2015). Differences among means with  $p \leq 0.05$  were accepted as representing  
150 statistically significant differences.

## 151 **Results and Discussion**

152 **Influence of pH and Temperature-Time Processing Conditions on Carotenoid Content.** The  
153 moisture content of HC maize porridges was 79.32 % and the pH did not change during thermal  
154 processing time. The TCC in HC untreated maize porridges was  $39 \pm 1.3 \mu\text{g/g DW}$  (dry weight  
155 basis). The carotenoid content was higher in HC maize porridges after thermal processing than in  
156 uncooked porridges, varying according to the conditions used, although the increase was lower  
157 when long cooking times were applied (Fig. 1). There were statistically significant differences ( $p$   
158  $< 0.05$ ) among treatments, as well as among temperature-time and temperature-pH interactions.  
159 The highest TCC was found when the lowest temperature was used (75 °C), but there were no  
160 significant differences among samples treated at 85 and 95 °C. At pH 5, the carotenoid content  
161 of HC maize porridges heated at 75, 85 and 95 °C for 10 min, was increased by 2.3-, 1.4- and  
162 1.3-fold, respectively. At high temperatures ( $> 80 \text{ °C}$ ), most maize proteins are denaturated and  
163 unsolubilized [19]. Under those circumstances, carotenoids could not be easily released from the  
164 carotenoid-protein complexes, which may explain the differences found in carotenoid content  
165 between samples treated at 75 °C and 85-95 °C. With respect to time, the highest TCC was  
166 found in samples treated only for 10 min, with the prolongation of the treatment, the increase in  
167 TCC was consecutively lower. A slight decrease ( $0.5 \mu\text{g/g DW}$ ) was only observed in HC  
168 porridge samples treated at 95 °C for 120 min. At pH 5, the carotenoid content of HC maize  
169 porridges heated at 75 °C for 10, 20, 40, 60 and 120 min was increased by 2.25-, 1.93-, 1.77-,  
170 1.32- and 1.34-fold, respectively. The best results were obtained in porridges treated at 75 °C  
171 during 10-40 min. When samples were treated for more than 40 min, no significant differences in  
172 carotenoid content were observed among treatments with respect to the temperature/time  
173 binomious. This may be explained by an increase in oxidation processes as longer cooking times  
174 increase oxidation due to excessive exposure to heat conditions [9]. Oxidation is the main factor  
175 accounting for carotenoid losses, and it is stimulated by light and heat, thus depending on  
176 available oxygen and the type of carotenoid [20]. Despite pro-vitamin A carotenoids were not  
177 individually analyzed, it has been previously reported that their retention decreases with long



178 times and high temperatures regardless of the cooking technique used [21]. For instance,  $\beta$ -  
179 carotene was generally reduced in orange-fleshed sweet potato after thermal treatment (e.g.  
180 boiling, frying, roasting and steaming), although there were slight differences among cultivars  
181 [22]. As other biofortified crops, HC maize may prevent the loss of carotenoids during cooking  
182 more effectively than standard fortification, probably due to food matrix related effects [13].  
183 Temperature and processing time seem to be more important factors than pH in relation to the  
184 TCC in HC maize porridges. HC maize porridges heated at 75 °C for 10 min had 1.3-fold higher  
185 carotenoid levels at pH 5 than at pH 6 and pH 4. This is a relevant issue as the highest contents  
186 were obtained when tap water was used instead of buffer solutions. The lower TCC in samples at  
187 pH 6 may be related to a higher lipoxygenase activity during the first minutes of heat treatment.  
188 It has been previously reported that this enzyme exhibits its highest activity at pH 6 and it has a  
189 relatively high thermal stability, as it is inactivated at 93°C/4-9 min depending on the maize  
190 cultivar [23, 24]. On the other hand, the lower TCC in samples at pH 4 could be explained by  
191 protein denaturation and/or production of ion-pairs, as carotenoids exposed to acids are  
192 protonated, undergoing cis-trans isomerization and additional degradation reactions [25].

193 **Effect of Home-Cooking Techniques on Carotenoids Content.** After performing the first  
194 experiment, a temperature of 95 °C and a cooking time below 20 minutes were selected for  
195 processing the maize under home conditions. The moisture content in thin porridges was  
196 significantly higher than in thick porridges ( $p < 0.05$ ). A slightly higher moisture content was  
197 observed in fermented porridges regardless the amount of added water ( $p < 0.05$ ). The  
198 differences found among porridges obtained from M37W and HC maize were not related to the  
199 type of maize (Table 2). The TCC was measured in the different porridges before and after  
200 cooking (Fig. 2). The TCC in the M37W and HC untreated maize porridges was  $1.5 \pm 0.5$  and  
201  $39.5 \pm 2.6 \mu\text{g/g DW}$ , respectively, in the unfermented porridges, and  $2.7 \pm 0.0$  and  $40 \pm 0.6 \mu\text{g/g}$   
202 DW, respectively, in the fermented porridges. The great difference in carotenoid content among

203 M37W and HC maize porridges still existed after processing ( $p < 0.001$ ). Thus, statistical  
204 analyses were performed separately depending on the type of maize. When unfermented flour  
205 was used, thin and thick porridges elaborated with HC maize had 9.2- and 15.6-fold more  
206 carotenoids, respectively, than the same porridges based on M37W maize. This difference was  
207 higher when fermented flour was used. Thin and thick porridges elaborated with fermented flour  
208 from HC maize had 20.9- and 30-fold more carotenoids, respectively, than the same porridges  
209 based on M37W maize. The results obtained under laboratory conditions were confirmed, a  
210 significantly higher carotenoid content was found when HC maize flour (unfermented and  
211 fermented) was cooked into thin and thick porridges ( $p < 0.05$ ). Our results are in accordance  
212 with those reported by Muzhingi et al. [26] who found an increase in carotenoid concentration  
213 when yellow maize was cooked into porridge (either with a thin or thick consistency) at 100 °C  
214 for 30 min. Thin and thick porridges showed a higher retention of provitamin A carotenoids (106  
215 to 131 %) compared to *samp* porridge (53 to 98 %), which uses dehulled maize kernels [27].  
216 Other authors found that *phutu* (a very thick porridge) and *samp* had a higher retention of  
217 provitamin A carotenoids (78 to 118 %) compared to thin porridge (63 to 78 %) [28]. In both  
218 studies, the carotenoid retention was high in most cases ( $>75$  %) [27, 28]. In our experiment, the  
219 highest increase in the final carotenoid content was found in thin porridges elaborated with  
220 unfermented flour for both maize types ( $p < 0.05$ ) (Fig. 2). Thus, this technique would be the  
221 most adequate to cook maize into porridge in order to preserve its initial carotenoid content. In  
222 contrast, yellow maize porridge retained only 52 % of total carotenoids [29] and  $\beta$ -carotene  
223 retention losses were found when a biofortified  $\beta$ -carotene maize was cooked into porridge (24.8  
224 and 24.5 % of cumulative losses for unfermented and fermented porridges, respectively) [15].  
225 Fermentation did not affect carotenoid content of HC maize porridges, whereas M37W maize  
226 porridges doubled the initial carotenoid content after fermentation, which could be attributed to  
227 the enzymatic degradation of subcellular compartments. However, it seems that carotenoids were  
228 more negatively affected by heating in fermented flours, as carotenoid content was not so much

229 increased (HC porridge) or even reduced (M37W porridge) when fermented flour was used. The  
230 wet flour was allowed to spontaneously ferment, resulting in the expected reduction of pH in  
231 both thin and thick porridges, with significant differences among porridges ( $p < 0.05$ ). The pH  
232 reduction was less prominent in HC fermented porridges than in M37W fermented porridges  
233 (Table 3), which may explain why carotenoid levels were not decreased when HC fermented  
234 flour was used. Li et al. [15] showed that fermentation significantly affected the retention of  $\beta$ -  
235 carotene (10.2 % of losses), although they did not find differences between unfermented and  
236 fermented porridges after cooking. The pH of their fermented maize flour was 4, whereas the  
237 minimum pH found in our porridge samples was  $\sim 5$ .

238 Our results are consistent with previous studies suggesting that carotenoids are released from the  
239 food matrix when thermal treatments are applied. Thermal processing can produce structural  
240 changes in food matrices, softening the plant tissue and disrupting the carotenoid-protein  
241 complexes, which leads to increased carotenoid levels in foods [30]. In addition to thermal  
242 processing, food structure and dietary components (e.g. lipids) are other important factors to be  
243 considered in the carotenoid bioaccessibility [31]. On the other hand, processing may affect the  
244 stability of carotenoids as they are prone to isomerization and oxidation [21]. Isomerization is  
245 one of the major consequences of food thermal processing on carotenoids, consequently,  
246 carotenoids bioavailability and physiological activity are affected [30]. Therefore, it would be  
247 interesting to study the isomerization as well as the oxidation of HC maize after cooking in  
248 future studies. It must be kept in mind that carotenoid analysis has been performed using  
249 spectrophotometry instead of high-performance liquid chromatography (HPLC), which allows  
250 individual carotenoid detection and quantification. Spectrophotometry has been generally used to  
251 quantify total carotenoids in maize [32]. When different spectrophotometric methods were  
252 compared to HPLC, the method based on the mean absorption of carotenoids at 450 nm was  
253 highly correlated with HPLC [33]. Thus, it was selected as the most appropriate technique to  
254 screen, for the first time, the effect of cooking on HC maize. However, it has some limitations

255 such as food with an unbalanced carotenoid profile, overestimation due to minor compounds and  
256 degradation products or underestimation due to colorless carotenoids [33]. Further studies using  
257 HPLC will be necessary to assess the effect on provitamin A carotenoids and other nutritionally  
258 important carotenoids, and consequently, their role in human health.

259 Furthermore, white maize is preferred by many African consumers, as yellow maize is  
260 commonly associated with food aid and animal feed [34]. Nevertheless, it has been demonstrated  
261 that existing preferences for white maize or negative connotations associated with yellow maize  
262 do not adversely affect the acceptance of orange maize (provitamin A-biofortified maize) [35].  
263 Moreover, recent studies have shown that rural consumers are willing to pay for biofortified  
264 crops with visible traits (e.g. orange maize) as much as, if not more, than conventional varieties  
265 [34]. Therefore, education programs and information campaigns are necessary to promote the  
266 nutritional qualities of biofortified maize.

## 267 **Conclusions**

268 High-carotenoid maize can be a cost-effective and sustainable source of carotenoids, which may  
269 contribute to improve health status of populations who depend on maize as a staple crop. Our  
270 results show that final carotenoid content in maize meals varies depending on the processing  
271 conditions and cooking method applied, even it can be enhanced due to the increase in  
272 carotenoid extractability from the food matrix. The optimum thermal treatment for HC maize  
273 was 75 °C/10 min, followed by 75 °C/20 min and 75 °C/40 min. Higher temperatures are used  
274 when maize is cooked into porridge (95 °C), but they would also be acceptable, as carotenoid  
275 content was only decreased when cooking was prolonged during 2 hours. The carotenoid levels  
276 in maize meals may be affected by low pH values, thus, it would be useful to control pH levels in  
277 fermented products. Further studies are necessary to evaluate structural changes in carotenoids in  
278 HC maize after cooking, as well as, carotenoid bioavailability after consumption of meals based  
279 on HC maize.

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**Table 1** Composition of porridges

Fermentation	Type of porridge	Maize flour (g)	Water (mL)
Unfermented	Thin	76.8	250
	Thick	125	150
Fermented	Thin	125 *	275
	Thick	125 *	80

\* Fermented flour

**Table 2** Moisture content (%) in cooked porridge samples

	M37W	HC
Thin, unfermented	74.66 ± 0.38 <sup>b</sup>	76.64 ± 0.36 <sup>ab</sup>
Thin, fermented	78.26 ± 0.32 <sup>a</sup>	77.52 ± 0.62 <sup>ab</sup>
Thick, unfermented	60.61 ± 0.33 <sup>c</sup>	59.96 ± 0.70 <sup>c</sup>
Thick, fermented	61.52 ± 1.25 <sup>c</sup>	62.41 ± 1.02 <sup>c</sup>

Values are expressed as mean ± standard error (n=4). Means with no letter in common are significantly different ( $p < 0.05$ )

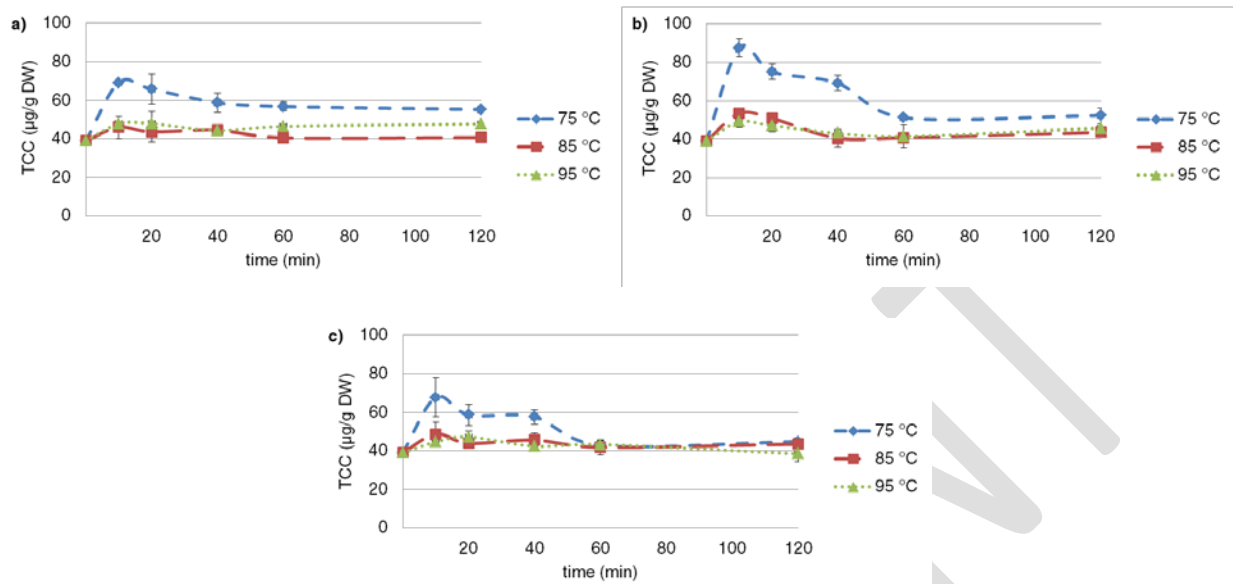
**Table 3** pH values in cooked porridge samples

	M37W	HC
Thin, unfermented	6.20 ± 0.01 <sup>a</sup>	6.16 ± 0.02 <sup>a</sup>
Thin, fermented	4.98 ± 0.12 <sup>b</sup>	5.84 ± 0.06 <sup>a</sup>
Thick, unfermented	5.97 ± 0.01 <sup>a</sup>	5.97 ± 0.01 <sup>a</sup>
Thick, fermented	5.23 ± 0.23 <sup>b</sup>	5.79 ± 0.08 <sup>a</sup>

Values are expressed as mean ± standard error (n=4). Means with no letter in common are significantly different ( $p < 0.05$ )



**Fig. 1** Total carotenoid content (TCC, in  $\mu\text{g/g DW}$  –dry weight basis–) in HC maize porridge treated at different processing conditions. Values are expressed as mean  $\pm$  standard error (n=2). a) pH 6; b) pH 5; c) pH 4



**Fig. 2** Total carotenoid content (TCC, in  $\mu\text{g/g DW}$  –dry weight basis–) in M37W and HC maize porridges measured before cooking (n=2) and after cooking (n=4). Thick and thin porridges were cooked at 95 °C during 9 and 12 min, respectively. Values are expressed as mean  $\pm$  standard error. Means with no letter in common (within each type of maize) are significantly different ( $p < 0.05$ )

